The DRILLING & SAWING ASSOCIATION

2020

The Drilling & Sawing Association

YEARBOOK

2020

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CHAIRMAN'S REPORT

Dear Members,

I would like to start by personally congratulate and thank you, for working together as an association to get through the difficult year 2020 presented us with, due to the covid-19 pandemic, a situation no one has ever experienced. We have worked hard as an association to keep us all safe and supported.

March 2020 presented us with new challenges that required the adoption of new practises including following safe site operational guidelines allowing us to continue to carry out our specialist tasks in construction. With the world on lockdown, it became complicated to provide the job security we have in the past however, with the government providing support through various schemes such as the furlough scheme (Coronavirus Job Retention Scheme) extended until 31 March 2021, which has provided relief for many of us.

During this time, we worked on providing daily guidance newsletters, accumulating to over 160 to date. As well as continuing to work through the lockdown allowing a chance to review policies, procedures and attend remote access meetings.

Lockdown provided us the chance to make association history as for the first time all meetings were carried out remotely over a screen than face to face. Certainly, challenging moving to this new method of communications, however It turned out that we were able to complete a meeting in one-hour instead of the normal 4-5 hours. To ensure members were assisted throughout the pandemic, we carried out our meetings monthly providing us a great opportunity to make some important decisions including the unprecedented decision to return members subscription for 2020, a gesture of good will and support during these difficult times decided on in our July meeting by the board and in our December meeting Kevin Crowley was voted onto the board. Remote meeting offered a great benefit of, reducing the normal costs away from their office and travel allowed directors more time to carry out the duties within their perspective companies.

Our AGM scheduled for the Belfry was put back to May 2021, fingers-crossed this will go ahead as planned. 2020's AGM was attended through remote access covering a wide range of topics, including government support, on-line training schemes, financial report and changes to the bylaws. For a copy of the AGM presentation, you can view this in the members area of the DSA website. Despite all the missed events, changes in work, lockdown and the stress that came along with 2020, there is some news to celebrate:

- Our card scheme with CSCS, bringing ahead of schedule new go- smart bio-metric technology. Card holders and employers will be able to have access to information through our portal with new improvements to our website.
- Continued to work alongside the CITB involved in various task groups and negotiating 4 additional training programs covering Supervision, Management, demolition, and fire stopping providing a clear pathway in developing our workforce.
- Special resolution was passed adding to section 2 of our by-laws which covered mandatory attendance for new applications, accreditation information added to our annual returns.
- Training has continued to cover the apprenticeship scheme with our portal with blended learning on-line modules and off-site practical tasks.

Let us keep doing what we are doing and take a look back at some of your favourite Diamond Drilling and Sawing projects over the years.

DSA
CSCS CARDS

Competency cards from the DSA indicates operative's construction achieved or working towards qualifications, skills and training.
Card Checker & Online application available on the DSA website

DIAMOND DRILLER & SAWER

Both cards require operatives to have an up-to-date Health, Safety and Environment Test

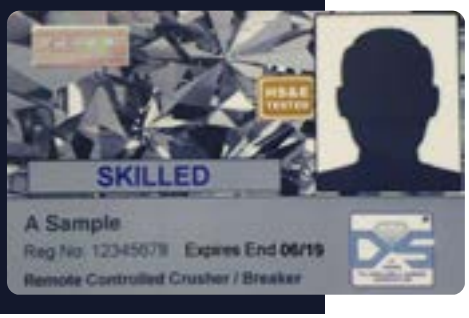
Trainee:
Operatives must be registered on NVQ level 2 Drilling & Sawing.

Skilled:
Operatives must have Achieved NVQ level 2 Drilling & Sawing

REMOTE CONTROLLED CRUSHER / BREAKER

Both cards require operatives to have an up-to-date Health, Safety and Environment Test

Trainee:
Registered on NVQ Level 2 Demolition Plant or Unit QCF224 Concrete Crushing & Breaking Operations.



Skilled:
Achieved NVQ Level 2 Demolition Plant Including Pedestrian Operated or Unit QCF224 Concrete Crushing and Breaking Operations.

CSCS CARD APPLICATION

Steps

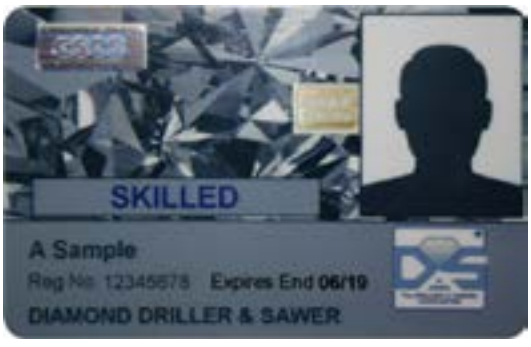
1. Contact a training provider to register for the NVQ Diploma if not already held.
2. Pass the relevant Health, Safety and Environment Test (See below for more information)
3. Visit the DSA Website https://www.drillandsaw.org.uk/ to apply for CSCS Card online
4. Complete the DSA CSCS Card application form for the appropriate card along with:
    - A digital passport style photo of yourself
    - Health and Safety Touch Screen test certificate
    - NVQ certificate (if applying for skilled or supervisor card)
    - Payment of £30.00 (£10 for DSA members)
5. Await the issue of the card, which should take 5 - 10 days depending on the payment method

Health, Safety and Environment Test

To obtain a CSCS card, an individual must pass the Health, Safety and Environment.
Test relevant to the CSCS occupation unless exempt – see table on page 20 .

When preparing for the test, the individual should ensure that they use the range of revision materials available, including the latest edition of the ‘Question and Answer’ book and practice DVD. Download App is available

To book a test, which costs £21.00 and order revision materials,
Call: 0344 994 4488 or
Visit: www.citb.co.uk/Cards-testing/Health-Safety-environment-test/



DSA MEMBERS CASE STUDIES

CORECUT KNOW HOW

CORE CUT LTD

Website: www.corecut.co.uk

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Bankhead
Broxburn
West Lothian
EH5 26PP

Phone: 01506 854710

Location: Regional Depot
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Sheffield
S9 5EX

Phone: 0114 243 5533

INTRODUCTION

When company founder Mick Crocker started Corecut in 1978 he had a single vision.

"To offer the very best Concrete Cutting Service available"

More than 40 years on and we still carry that same vision.But now we are taking it to a whole new level.

We call it Corecut Know How Corecut Know How is built around our four key values SAFETY – TEAMWORK – RESPECT – INNOVATION These values apply in every aspect of our work and have helped build Corecut into one of the UK's Leading Specialist Contractors.

You can see the quality of our work by visiting our website www.corecut.co.uk

ice Awards 2020 Winner North West

The Churchill Way Flyovers, Liverpool

The deconstruction of The Churchill Way Flyovers was a hugely complex process. Originally part of the dual carriageway flyovers that connected Lime Street to Dale Street and Tithebarn Street in Central Liverpool.

The project recently became the Constructability Award winner at the ICE North West Civil Engineering Awards 2020. This award focused on the collaborative approach to temporary works and buildability.

Recognising excellence and imaginative concepts in civil engineering practice across the North West Region , Corecut were part of the team commissioned by Liverpool City Council to bring their Know How to solve the challenges on site.

Weighing in between 300 and 600 tonnes the flyovers were 240m long and varied from 14m – 33m. They were removed by cutting the structure into span length sections and using SPMT's to move them to a central compound where they could be cut into sections and removed

The complex nature of saw cutting and tendon release was carefully planned and managed through precise incision points on the curved sections

The four most eastern spans were demolished using more traditional techniques with the spans being processed by excavators equipped with shears and munchers.

Future Plans/Goals

Due to our continued belief in the strength of our organisation and in anticipation of an increase in business levels in 2021, Corecut have continued to invest in the very latest equipment and worked hard to build the finest team of skilled professionals in our sector. The introduction of our Know How strategy will help reinforce the position of the company as the go to choice for Specialist Concrete Cutting services across a wide range of industries and ensures that the business will continue to thrive into the future.

Silverstone

Motor racing at Silverstone has been kept on track – thanks to a specialist construction contractor based in the Midlands.
Expert operators from D-Drill, which is headquartered near Coventry with offices around the UK, were called into the world famous racing circuit because it had issues with water lying on the track.
If the issue couldn't be resolved, then it would have had serious implications for the race calendar at the track, which hosts a range of events including the Formula One British Grand Prix.
The duo from D-Drill – Lionel Whittemore and Kurt Elson – devised a solution with Tarmac and Silverstone to use floor sawing techniques to drain the water away and to use vapour blasting to remove paint from kerbs and barriers.
They spent several days at Silverstone and used a Husqvarna D4800 floorsaw to create the cuts that would channel the rainwater away from the track surface.
Lionel Whittemore, branch manager of D-Drill in Coventry, said the company had been approached because the client knew D-Drill could offer a solution.
He said: "Firstly, as a lifelong fan of F1, it was a brilliant experience working at Silverstone and I feel honoured to have been part of the modernisation and maintenance of such an iconic track.
"It is no exaggeration to say that racing would have been severely affected and possibly cancelled had the work not been done so we came together with the maintenance team to devise a solution to clear the track of residual rainwater lying in certain areas.
"We were there for several days. We'd make some cuts and then the team at Silverstone would flood the track to make sure the water was effectively draining away before we'd continue working.
"There was a stipulation from Silverstone Ltd that we had to be careful not to do any damage to track because we didn't want to adversely affect racing conditions.
"By the time we concluded our work, 97 per cent of water had been successfully redirected from the track and 100 per of paint had been removed from the kerbs and barriers where required.
"The project was so successful that extra cutting works have been arranged to be carried out on additional areas of the track and pit lane.
"We had great feedback from the client and I'll be watching closely when the British Grand Prix takes place in 2020!"
Lee Howkins, track manager of Silverstone, said: "We are extremely happy with the work that D-Drill carried out and will be asking the team to return to do more.
"We were very impressed with the competence, attitude and professionalism of the operatives who worked on site."

D-DRILL

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D-Drill (Master Drillers) Ltd
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EMDD UNIVERSAL Diamond Drilling
EMDD UNIVERSAL Diamond Drilling

INTRODUCTION

Heart of the City 2 Pensione St Sheffield

Blocks B and C

Demolition, Asbestos Removal and Façade Retention

Contract Value £1.3m

Onsite July 2019- Feb 2020

The project commenced as a single stage, partnered tender with a Tier 1 contractor involving a vast amount of robotic demolition works. It progressed during tender settlement into a challenging project with initially very little of EMDD Universal's core operations.

The contract was to fully demolish a 1960's five story RC framed office block, and to retain a historic 1800's façade whilst deconstructing a series of traditional brick buildings behind.

Heart of the City 2 Pensione St Sheffield

Between tender settlement and award of the contract the site constraints were changed by the local authority, such that EMDD Universal had to re-think their approach to the delivery of the project. This was compounded further with deterioration of the traditional masonry buildings, leaving them partially collapsed, unsafe to access and in some cases littered with asbestos debris.

As the exact extend of the works became apparent, the EMDD Universal project team, engaged with our mechanical demolition partner to review, evaluate and plan how to deliver this now complex project in the middle of Sheffield city centre.

Robotic demolition of the office block wasn't possible so we employed a long reach to carry a series of planned demolitions over numerous weekends. All planned and agreed with council road closures and interface with a John Lewis store.

The section of retained façade, which had partially collapsed in several areas between tender settlement and contract award, now needed a series of consultations with the local HSE department and client regarding management of known asbestos debris and the safest demolition approach needed to execute the works.

These issues along with the discovery of a large quantities of notifiable asbestos made for a busy and ever challenging project. EMDD Universal's project lead made the decision to partner with known and proven scaffold and demolition contractors to assist with the successful delivery of the scheme.

As the project progressed, EMDD Universal's robots were soon onsite and assisted the main contractors rock-anchor contractor, to install permanent support to a retained basement wall, whilst working around the core demolition activities of this logistically challenging city centre demolition project.

This project has shown the strength in EMDD Universal's unique hand in glove approach to partnering with its supply chain to deliver interesting and challenging projects outside of the norms of conventional demolition and deconstruction.

The demands on sites are changing all the time and more and more projects want a complete package not just Diamond cutting. EMDD Universal has a very dedicated, competent supply chain of contractors and hence can arrange to undertake an array of operations needed during demolition works on projects, including scaffolding, temporary works, conventional demolition, asbestos removal and even Chartered Structural engineering advise along with builders works.

EMDD Universal have maintained the working relationship with the main contractor's team at Heart of the City 2 and expect to start the builders work contract on the main new build in the first quarter of 2021.

THE MOBILE WITH APPS YOU'LL LOVE.

CUT ASSIST platform

DST 10-CA
electric wall saw

DD 350/DD 500
coring system

DST 20-CA
electric wall saw

DSW 1510-CA
electric wire saw

CutAssist the electronic assistant raising your sawing productivity is now available for all sawing applications. The new DSW 1510-CA electric wire saw with automatic wire tension and power control brings you new found freedom thanks to wireless remote control.

Hilti Corporation | 9494 Schaan | Liechtenstein

www.hilti.group

HUSQVARNA

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HusqvarnaConstructionUK
husqvarnaconstructionuk

INTRODUCTION

Husqvarna Construction is a division of the Husqvarna Group, and a world leader in machinery and diamond tools for the construction and stone industries. We globally serve 4 main business segments: Concrete Surfaces & Floors, Concrete Sawing & Drilling, Light Demolition and Natural Stone.

Husqvarna's foundation is built on user-centric innovation and providing best-in-class service and customer support.

Seven years ago, Husqvarna moved the concrete cutting industry forward with the launch of its first high frequency PRIME™ system. Now it's time to introduce a new generation, focusing on extremely sturdy, powerful equipment, developed for very demanding job sites.

The launch includes a new core drill motor – Husqvarna DM 700, and four new power cutters – Husqvarna K 7000, K 7000 Ring (14- and 17-inch versions), and K 7000 Chain.

PP 70

The all-new metal cased Husqvarna PP 70 power pack is at the heart of the new PRIME™ system. This intelligent and sturdy unit perfectly controls the performance of the power cutter or drill connected to it. The electrical connectors and operator's interface are also newly designed to work securely in sludgy, dirty conditions.

The power can be supplied by whatever happens to be at hand, e.g. with 3-phase 200–480 V or 1-phase 115–240 V.

DM 700

The new Husqvarna DM 700 optimises core drilling from 80 to 600 mm, equipped with a 6 kW permanent magnet high-frequency motor that is completely maintenance-free. It's intelligent motor control software enables optimised RPMs for a wide range of drilling diameters from 80 mm to 600 mm. DM 700 is water-cooled and has no air intake slots, meaning that it is completely sealed against dust, moisture and dirt.

K 7000

Looking at the new 6 kW PRIME™ power cutters in the K 7000 series. The range includes a 16-inch power cutter, a ring cutter in both 17- and 14-inch versions, and a chain saw with a full 18-inch (450 mm) cutting depth. All power cutters in the K 7000 series are equipped with a new motor control, delivering a smoother stop function. Husqvarna is also launching a brand-new series of durable diamond chains and a guide bar providing higher overall performance, so you can expect deeper cutting with longer chain life.

A new generation of PRIME™ equipment, with all of Husqvarna's knowledge and experience built in.

ROLLS ROYCE

A design error at Rolls Royce's new Jet Engine Production Plant in Bristol required the services of Core Drill Ltd to quickly remove a 1.00m thick, low vibration, concrete slab. Rolls Royce needed to replace it with a correctly designed slab for a new processing machine required within the production line. Once the machine was in use, the slab would stop the vibration from this machine travelling through the rest of the floor. There was no time left in the Rolls Royce program for this error, so time was priority to remove the slab – the machine was being delivered in less than a week.

Core Drill Ltd calculated the most cost/time effective method to remove the 1.00m concrete slab was to stitch drill it into sections.

4 Teams were used each equipped with a Profi Maxi MKII Drill Rig, Weka DK32, 500mm hexagonal extension pieces and WaVe 125mm diameter by 550mm effective length professional wet cores – all supplied by JKS UK Ltd.

Core Drill Ltd stitch drilled over 260 cores down through the 1.00m deep slab. Cores were drilled to a depth of 500mm, snapped off and removed. Then the extension piece was added and the final 500mm of concrete was cored and removed. This was done to create manageable blocks of concrete that could be lifted out.

Matt Payne Director of Core Drill Ltd found the performance of the WaVe core drills quite outstanding, taking an average of 20 minutes to drill each hole with each core lasting an incredible 30 meters of drilling. "The performance of the WaVe segment is the reason we don't buy our diamonds from anywhere else but JKS UK Ltd"

Future Plans/Goals

JKS UK Ltd are heavily involved in the development of new segments for Wall saw, Floor saw blades and diamond drilling cores – we never sit still and are lucky to have some of Europe's biggest and best segment designers supporting us.

Just now we are ready to launch our new B-Type core drilling segment with coated diamond technology for fast drilling and long life.

In addition our successful range of micro segments for fast cutting in small diameters will be expanded.

Finally, we are considering a range of paint colours for the respraying of Weka motors. Currently whenever we do a service or repair of a Weka motor we offer a free paint respray in our designated Weka colour yellow – but the idea of a company having the Wekas sprayed in their own colours is possible.

JKS UK LTD

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@JKSUKLTD

INTRODUCTION

Established since 2002, JKS UK Ltd leads the way with diamond tool design and innovation.

Supported by the best manufacturers in the world, JKS UK Ltd boast a comprehensive range of products to seriously out-perform our competition. JKS UK Ltd staff pride ourselves with an honest, professional approach to give the best customer experience possible.

Manufacturing / Retipping diamond cores with our WaVe segment and "B" segment ranges we also boast the finest service, repair and respray facility for work on Weka, Makita, Cedima, Husqvarna, AGP machines and more.

John F Hunt
CONCRETE CUTTING

JOHN F HUNT

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Phone number: 01375 366 748
Email: concretecutting@johnfhunt.co.uk

INTRODUCTION

John F Hunt Concrete Cutting have the experience and capacity to deliver the safest, economical, and environmentally friendly solutions to your project.

We have the expertise and resources to deal rapidly and efficiently with both small and large concrete cutting requirements nation-wide.

We offer a comprehensive range of services, including:

- Early engagement with our clients offering bespoke innovate solutions and value engineering
- Complete package delivery
- Fully operated labour and plant
- Hire of a comprehensive range of specialist cutting equipment including drilling rigs, BROKK® and Pentruder® Track and Wire Saws

Thames Tideway Tunnel, London's Super Sewer

John F Hunt were appointed as a specialist sub-contractor by a number of principal contractors working on the tunnels to the East, West and the adjoining Central section. Due to the proximity of works to the Thames and neighboring buildings strict environmental restrictions were in place.

On the central section, we carried out the breaking of a diaphragm wall. We used a combination of techniques including, diamond drilling, breaking out with BROKK and breaking out. A dustless chasing system was used to successfully reduce air pollution and quiet techniques decreased noise pollutionsignificantly.

On the East section, we demolished 2 No. sections of the jetty and foundations to incorporate the new cofferdam on the East and West sections. we worked closely with our Client at tender stage, deciding upon diamond drilling, track sawing and wire sawing as the quietest methods to cut and lift the sections. We used a dry wire sawing method to reduce any risk of contamination to the waterways.

We removed 425 tonnes from the West section and 380 tonnes from the East section.

Future Plans/Goals

John F Hunt will continue our build on our reputation as one of the premier concrete cutting contractors in the UK.

The continued health, safety and wellbeing of our people is our most important objective. As members of the DSA, we are committed to improving standards within our business by establishing better codes of safe working practice, education and training. We will continue to invest in our people by utilising the DSA apprenticeship scheme in association with CITB.

We want to ensure that we continue to offer the safest, environmentally friendly and efficient service. The rolling renewal of our existing fleet and the continuous investment in the latest technology will ensure that we are at the top of our game in delivering cutting edge projects.

We work in partnership with top plant and equipment manufacturers to keep abreast of latest equipment in the marketplace. John F Hunt own one of the largest fleets of Pentruder® track and wire saws in the UK. Working with Pentruder® offers us the opportunity to be involved in the design and development of the next generation concrete cutting machines

Diamond Drilling & Sawing

KSS

Website: www.kssgroup.co.uk
Phone number: 01238 578402
Email: drilling@kssgroup.co.uk

INTRODUCTION

Based at Wickford in Essex and established for over 30 years, Kss Diamond Drilling & Sawing Ltd are committed to giving a personal service to all clients whether it is for a one off hole, or large construction project.
All of our staff and operators hold CSCS NVQ 2 training certifications and we have a continual refresher and training programme in place. We work closely with our external H&S advisors to ensure that we keep up to date with changing legislation.

A Job Close to Home

The conversion of a first floor snooker club into flats, and ground floor retail units into repurposed retail units, in Wickford Town Centre and within 1 mile of our yard presented us with the closest job to home this year.

A full range of diamond cutting services were required on the project including drilling, track sawing, floor sawing and Brokk demolition. The removal of two redundant staircases required the use of Brokk with breaker working within limited ‘noisy work time’

The forming of a new staircase opening that could not be accessed by the Brokk had to bebroken using a HILTI TE3000 breaker. There were many service penetrations as well as theremoval of a 600mm thick reinforced concrete ground floor slab to expose a ground beamfor engineer’s assessment. Further redundant first floor downstand beams and columns had to be removed to suit the new building layout and installation of steel frames.

All work had to be completed within a very strict timeframe which was achieved to the client’s complete satisfaction.

Future Plans/Goals

Following the challenging year that 2020 has produced for every one of us, we look forward to the future with optimism. Hoping that we can continue to work with our great client base and build on it, by continuing to offer a friendly professional caring service.

About Pentruder

Established in 2009 by Graham and Kathy Crewe and their daughter Lydia Allitt, Pentruder UK supply advanced concrete cutting solutions to the professional concrete cutting industry in the UK, Ireland and abroad.

Although we are a true family owned, family run, business with real family values, we have the professional infrastructure to ensure your Pentruder experience revolutionises the way you cut concrete. To ensure you purchase the right equipment, using the right finance options, we have a dynamic and knowledgeable sales team to discuss your specific application and requirements. Whether it's a particularly abrasive aggregate or a complex cut – our team will be able to supply you with a piece of equipment and the right consumables that you can rely on to get the job done at a price which you can afford – but it doesn't end there…..When you buy a Pentruder, you become part of the Pentruder family!

Once your equipment is on site we have our experienced onsite technical support operatives to ensure that you get the best from your investment– if that's staff training, bespoke diamond compositions or general advice on getting the most effective cut or using the latest Pentruder accessories, we have just the expertise to keep you cutting efficiently.

To compliment our onsite support, we have our very own, state of the art, workshop and repair facilities. Managed by our team of passionate and highly trained Pentruder technicians with access to the right tools and a large stock of genuine Pentruder parts we will ensure your equipment remains dependable and reliable. We work to resolve breakdown issues quickly and efficiently and when it comes to servicing, upgrading or repairing your Pentruder equipment we understand that time is money and will ensure that your equipment is back "on its Track" in no time at all. We can also re-tip core drills using our own range of diamond segments and recently launched the latest version of Pentruder diamond wire for our wire saws to give you an advantage over your competitors.

We pride ourselves on customer service and believe reputation is everything. We have over 75 years' worth of combined concrete cutting experience at our disposal and believe that if you can rely on Pentruder equipment not just to cut concrete but to cut your reputation above the rest.

Although we are the sole UK distributor for Pentruder equipment, we are not just a distributor. We work as partners and friends with 2 generations of the Johnsen Family from Tractive AB in Sweden and their design, engineering and production teams. We are involved in the improvement, modifications and testing of the entire Pentruder range of equipment and in the conception of new equipment. In fact, it's this relationship which has enabled us to take the UK concrete cutting industry by storm and ensure that our customers get exactly what they deserve – the very best.

We value your thoughts and suggestions and welcome any feedback or suggestions on how we can improve the Pentruder service. If you would like to find out more about Pentruder UK Ltd why not give us a call on 0345 241 9616 or email us at info@pentruder.co.uk

PENTRUDER UK

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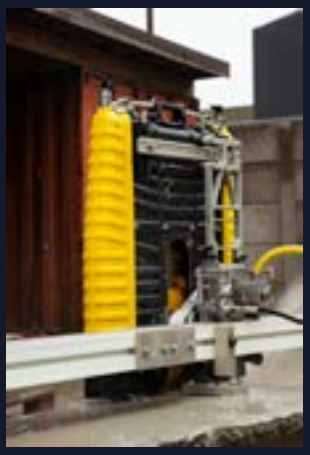

Pentruder Products

The New Pentruder RS2 Wall Saw

As the first in a new line of equipment from Pentruder the RS2 is a revolutionary new concept for Diamond cutting and offers the latest in design, manufacturing and reliability. After an extensive testing and review process the launch of this new product is imminent.

With its 18kw motor and weighing in at only 24.5kg but the RS2 is far from being a small saw. Its cutting capacity, speed, versatility and durability have surpassed the original brief and even surprised the design team – this is engineering at its greatest!

Featuring a single cable, new blade guard design, reversable blade rotation and ultra-smooth feed regulation this state-of-the-art saw will give you the enviable cutting versatility.

The Pentruder Wall Saw Range

Each of the Pentruder wall saws are easy to handle and operate and offer a very good power to weight ratio. For us at Pentruder UK safety, ergonomics and performance are equally important. If you want a real work tool which will last for many years and help you earn money, a Pentruder wall saw is the correct choice!

Depending on what kind of jobs you are doing, there is a wide range of Pentruder wall saws, powered by electrical high frequency motors, all offering many features which will increase the productivity of the operator.

Our most popular is the incredible Pentruder 8-20iQ. This Electrical wall saw has a high frequency motor for Ø 600 to Ø 2000 mm blades a 4 speed gearbox plus variable electronic spindle speed and either 27 or 22 kW HF-motor options.

The Pentruder wire saw Range

Our most famous Wire Saw, The Pentruder 3P8, combines low weight with very high power and suits both small and big jobs. No concrete structure is too small or too big to be cut with the Pentruder wire saw.

The 3P8 wire saw is used with the high frequency drive and it can be built on the saw track (MCCS) or on the 70 mm column. A complete concrete cutting system!

3P8 high frequency wire saw with up to 20 meter storage capacity. The wire wraps around the main drive pulley over 270°, which gives superb traction and the start of the wire is very easy thanks to the electrical automatic feed and high torque already from start.
Choose between the 70 mm column system or the Modular Concrete Cutting System based on the saw track as rig.

Diamond Wire

To compliment the vast array of Wire Cutting equipment that Pentruder currently supply we have, following extensive research and development, completed testing on our own PENTRUDER ULTIMATE DIAMOND WIRE.

PENTRUDER ULTIMATE DIAMOND WIRE exceeded all expectations during testing and with a Diameter of just 10.5mm but a staggering diamond ratio of 40BPM PENTRUDER ULTIMATE DIAMOND WIRE has out-cut all existing products currently in the market place.

No longer will you be left choosing between finicky and expensive wires for specific applications only to be let down with poor performance or resilience. Our PENTRUDER ULTIMATE DIAMOND WIRE combines multiple technologies to enable fast and free cutting on the whole range of applications – one wire – all aggregates.

PENTRUDER ULTIMATE DIAMOND WIRE has been specifically designed to run through the entire range of PENTRUDER WIRE SAWS which are built to be the most rugged and efficient on the market. Although our PENTRUDER ULTIMATE DIAMOND WIRE might fit in an inferior wire saw we highly recommend that only PENTRUDER branded equipment is used in its application. We have made it blue so its easily identifiable.

Pentruder® RS2

Revolutionary one-of-a-kind integrated motors

Integrated 18 kW drive motor

Efficient slip clutches for all motors

Two integrated brushless feed motors; one for the saw arm rotation and one for travelling along the track

Both feed motors can be used at the same time

Designed with the customer in mind

The Pentruder RS2 saw head weighs less than 25 kg

Waterproof, IP65

Blade rotation in both directions

Light weight, easy to fit blade guard

Best protection and handling

One connector and cable only

Only standard hand tools needed for maintenance

Shorter setup times

Quick disconnect coupling for blade

Easy fitting of blade

Same track system as all other Pentruder machines

Highest stability and best handling

Easy assembly of saw on track

Same track feet mounting distance as for the HF- saws

Pentpak 3

Waterproof, IP65

Highest EMC level

Built in RCCB - Residual Current Breaker Type B

Pentruder® UK

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INTRODUCTION

The Company was established in 1986 and has been at the forefront of the industry for over 30 years, working alongside many of the UK's leading blue-chip constructionw companies. Robore are a stable and financially strong organisation making us one of the largest of its kind employing over 100 staff.

FUTURE PLANS/GOALS

Robore are proud to remain as the UK's leading diamond drilling, concrete cutting and controlled demolition specialist contractor. We continue to go from strength to strength and have recently expande with our own passive fire protection division to ensure we stay ahead of the industry, making it easier for our clients to place one order with one contractor.

Our Vision is to ensure Robore remain a progressive business and we will continue to respond to our clients' needs quickly and efficiently alongside providing innovative and creative bespoke solutions making us the go to company for diamond drilling, concrete cutting, controlled demolition and passive fire protectio services across the UK.

DOVER DOCKS, DUNKIRK JETTY - DOVER

Robore were recently engaged to carry out marine demolition works at Dunkirk Jetty, Dover back in 2017. The Jetty measured over 130m long and was heavily reinforced with steel bar, rail tracks and beams with the piers constructed using concrete within sheet piling. Our skilled specialists were required to safely cut & remove over 4,000 tonnes of heavily reinforced concrete, it was essential not to pollute or damage the surrounding marine environment.
The jetty consisted of 6 sections of jetty slab along with the 4 main support columns to form a 30m opening to allow for temporarily diverted marine traffic, as part of the Western Docks Revival – A multi-million-pound initiative to transform Dover's waterfront with restaurants, cafes, bars and shops.

Robore first drilled the wire feed holes approximately 2m apart. The saw was fixed to the slab and the wire fed through the feed holes utilizing a MEWP from a barge where necessary. The diamond wire was fed around the section being cut and back to the rig and connected and fed back to the saw.

The saw cut the walls progressively from the back. Steel wedges were inserted to hold the section together until it could safely be removed.

The wire saw was set up on the vertical cuts and as each section was cut free it was moved clear by crane. Once the section had been safely lifted away, the process was repeated for the remaining concrete slabs.

Robore produced innovative self-designed cutting frames to mount our Tyrolit wire saws. The frames were lowered over each of the four pier columns to the correct cutting height once the slab had been removed the piers measured 10m x 3m and were to be cut into 5 equal weight sections, the first two cuts were above the water and the three lower cuts below the water level. Robore also employed specialist divers to assist with the setup and repositioning of the directional wheels for the wire.

Once the frames were in place and secured the saw commenced cutting, from one end back towards the saw, along the sides of the cutting frame. Directional wheels were fitted to keep the wire clear off the sides of the pier and to keep the wire tight.
As the cutting progressed the wire was released from the directional wheels so the cut could continue. Steel shims were inserted into the cut to prevent it dropping and trapping the wire. Once the cut was completed the rig and frame was then removed by the site crane and the cut section lifted clear to be broken up into smaller sections on land, the concrete would be processed and reused on parts of the Western Docks Revival project. The frame was then reset for the next cut and then lowered over the pier to commence cutting.

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INTRODUCTION

Located in Northamptonshire, and providing a service throughout England and Wales, Wright's Diamond Drilling is a family owned business, providing professional drilling, chasing, hand and floor sawing services. We are always happy to hear from new potential customers.

Accredited by CHAS Premium, Constructionline Silver, Builders Profile Premium & PQS.

Drilling, sawing and chasing at the East Midlands Gateway Business Park

One of our largest and more challenging (but enjoyable) projects was provision of the diamond drilling, hand and floor sawing/chasing services we provided for the East Midlands Gateway Business Park, off Jct 23a of the M1. There was a lot of walking, climbing of stairs and carrying of heavy equipment on this job. We overcame challenges such as access, initial lack of lighting, walls being erect around us as we were working and also sourcing sufficient operatives for the initial four units that went up at around the same time. We provided vertical, horizontal and angled drilling at different levels of height from 25mm to 500mm in diameter. The site was left clean and tidy each time we left, with all excess water and waste cores being removed. A most satisfying project, and we now continue to work on additional units as they are added.

Future Plans/Goals

Wright's has made a conscious decision to remain a small business providing a personalised service. We will continue to build on the extremely good relationships we have with our clients who return to us again and again, as well as develop new relationships with new customers. We will continue our mission to train all our staff to the highest possible standards and impress upon them our own family values with which we have developed our reliable business. We will also continue to look at all opportunities to provide an eco-friendly service and ensure we keep the environmental impact of our work to a minimum.

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